1. Material sources

<u>Samsung 50S 21700 5000mAh 25A Battery - High Performance</u> <u>and Rechargeable</u>

https://www.cellsupply.co.uk/bms?page=1&filters%5B%5D=5-12S&filters%5B%5D=5-13S&count=40

BMS:

https://www.dalybms.com/electric-bms-daly-k-series-standard-bms-3s-to-24s-40a-60a-100a-product/

<u>DALY BMS Li-ion 10S 36V 13S 14S 48V 16S 17S 60V LFP 4S 8S 16S 24V BMS – daly</u>

2. Materials needed

- 1. Cells (number of will be discussed in section 3)
- 2. Spacer
- 3. BMS
- 4. Nickel Strips
- 5. XT-60 connector
- 6. Heat shrink (Maybe EVA foam)

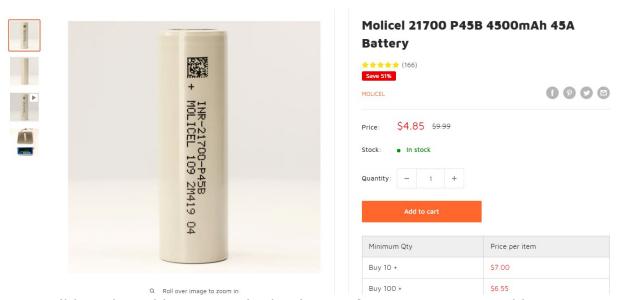
3. Battery Configurations

Plan A:



Above cell is 5Ah and has a nominal voltage of 3.6V. A target goal between 75Wh-100Wh. The configuration is 12S/13S1P. With 12S a nominal voltage of 43.2V with a power of 216Wh is produced. With 13S a nominal voltage of 46.8V with a power of 234Wh is produced. 12S is sufficient to meet power goals set

Plan B:



Above cell is 5Ah and has a nominal voltage of 3.6V. A target goal between 75Wh-100Wh. The configuration is 12S/13S1P. With 12S a nominal voltage of

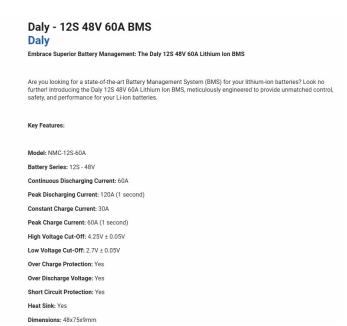
43.2V with a power of 194.4Wh is produced. With 13S a nominal voltage of 46.8V with a power of 210.6Wh is produced. 12S is sufficient to meet power goals set.

Overall Plan A will yield greater power for a smaller volume battery.

4. BMS choice

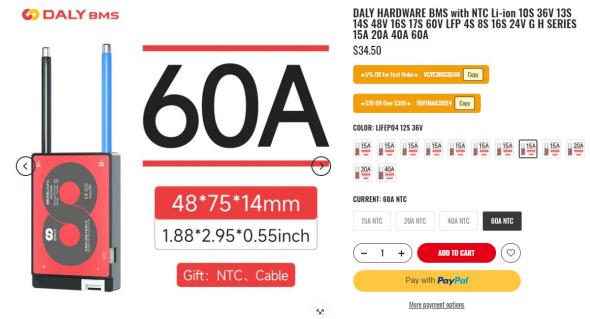
Plan A:





The BMS chosen was based of a 15% safeguard. Multiplying the maximum amperage of a cell by 1.15 results in a value of 54.75. Thus, the minimum current flow for a BMS should be more than 55A.

Plan B:



System has similar specs however it is more advantageous as it has better current and voltage control as shown by documentation.

5. Complete configuration/ Volume

Best configuration would be 13S1P for Samsung 50S batteries with a DALY BMS(5Ah,45A,46.8V). Considering the volume of the spacers used this will result in a max height: 132.4mm, Width:38mm, Depth:288mm

6.LIPO bag



Zeee Lipo Safe Bag Ebike Battery Fireproof Charging Bag Explosionproof Lipo Battery Bag Large Capatity for Storage Charging (19.3 * 5.9 * 5.9in)

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 $^{\mathsf{USD}}\mathbf{32}^{\mathsf{97}}$

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About this item

 【Zeee Safe Bag Material】 - 100% inner fireproof fabric, interlayer non-woven fabric with flame retardar effect, and PVC fiber outer layer, which effectively isolate air and improve the safety when charging. Heat insulation temperature up to 1000°F. Please note the bag can't prevent the fire if the temperature over 10

Possible lipo bag with dimensions given

7. Possible charger



Labtec 54.6V 48V 2A Electric Bike Battery Charger for 48V Lithium Battery E-Bike Mobility Scooter Electric Scooter Electric Wheelchair Batteries, 3pin XLR Plug

Brand: Labtec

3.8 ★★★☆ ✓ 31 ratings

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- 【Charge Parameters】Output: 54.6V 2A; Input: AC 100-240 V, 50-60 Hz; Maximum power up to 110 W; Connector Size: 3-pin XLR connector(1 +, 2 Note: 48 V is the battery voltage and 54.6 V is the charging voltage.
- [Compatible Models] Compatible with all 48V lithium battery electric bicycles, electric scooters, mobility scooter, electric wheelchairs, golf carts that are charged via a 3-pin XLR plug.
- [LED indicator] The LED light indicator shows the charging status of th battery. Green light ON means standby or fully charged; red light ON mei charging.
- [Safety protection] Power supply made of the highest quality material with protection functions against overvoltage, short circuit and internal overheating to extend battery life.
- 【Certifications and after-sales service】 LabTEC products are CE / RoHS